DECLARATION FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name,

I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

METHOD OF MANUFACTURING COLD WORKED, HIGH STRENGTH SEAMLESS CRA PIPE

| the specification of which is attached here | o; or which was filed on | |
|---|--------------------------|--|
| | | |

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim the benefit under Title 35, United States Code, 119(e) of United States Provisional Application Serial No. 60/470,533, filed May 14, 2003, entitled "Method of Manufacturing Cold Worked, High Strength Seamless CRA Pipe," and from United States Provisional Application Serial Number 60/458,849, filed March 28, 2003, entitled "Method of Manufacturing Welded Seamless, Up to the Maximum Diameter CRA and/or Erosion Resistant CRA Pipe."

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint Charles D. Gunter, Jr., Reg. No. 29,386, Richard L. Schwartz, Reg. No. 27,227, Stephen S. Mosher, Reg. No. 33,974, and other registered attorneys of the Whitaker, Chalk, Swindle & Sawyer, LLP, firm, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office in connection therewith.

Please send all correspondence to:

Charles D. Gunter, Jr.
Reg. No. 29,386
Whitaker, Chalk. Swindle & Sawyer, LLP
301 Commerce Street, STE 3500
Fort Worth, Texas 76102-4186
(817) 878-0504

| Inventor's Signature: | | |
|---------------------------------------|------------|--|
| Full Name of Sole or First Inventor: | John Gandy | |
| Date of Signature: | | |
| Residence Address: | | |
| Citizenship: United States of America | | |
| Post Office Address: same as above | | |